

Sample Size Code Letter				
Quantity (Pieces)	Special Inspection level			
	S-1	S-2	S-3	S-4
2-8	A	A	A	A
9-15	A	A	A	A
16-25	A	A	B	B
26-50	A	B	B	C
51-90	B	B	C	C
91-150	B	B	C	D
151-280	B	C	D	E
281-500	B	C	D	E
501-1200	C	C	E	F
≥1200	C	C	E	F

Normal Inspection Sampling Scheme																	
Sample size code letter	Sample size	AQL (Acceptable Quality Level)															
		1.5		2.5		4.0		6.5		10		15		25		40	
		Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re
A	2					↓		0	1			↓		1	2	2	3
B	3			↓		0	1	↑		↓		1	2	2	3	3	4
C	5	↓		0	1	↑		↓		1	2	2	3	3	4	5	6
D	8	0	1	↑		↓		1	2	2	3	3	4	5	6	7	8
E	13	↑		↓		1	2	2	3	3	4	5	6	7	8	10	11
F	20	↓		1	2	2	3	3	4	5	6	7	8	10	11	14	15
G	32	1	2	2	3	3	4	5	6	7	8	10	11	14	15	21	22
Mark(s)																	
↓	Use next sampling scheme, if sample size ≥ total quantity, total quantity will be inspected.																
↑	Used last sampling scheme.																
Ac	Acceptance Number																
Re	Rejection Number																